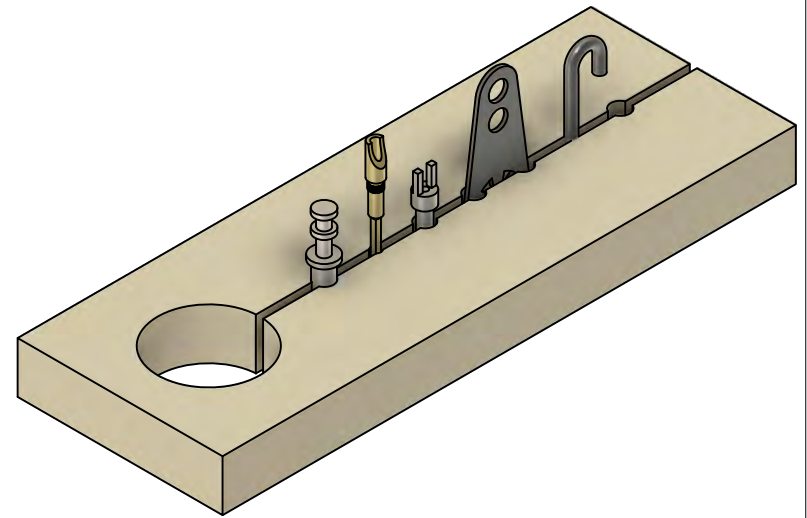
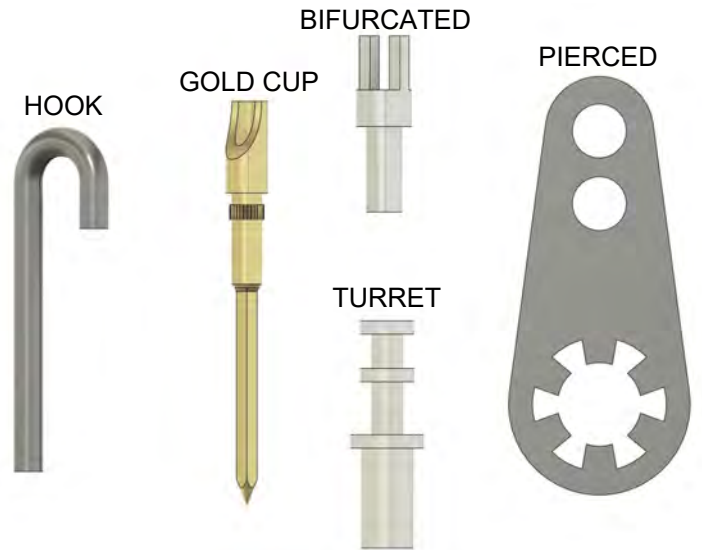


SECTION D-D



EXAMPLES OF TERMINALS



HOLE TABLE			
REF	Ø DIA INCH	TERMINAL	SERIES
A	.047	HOOK GOLD CUP	105XXX 104XXX
B	.087	BIFURCATED	103XXX
C	.092	TURRET	107XXX
ANY		PIERCED	106XXX

**APPLICATION NOTES:**

1. INSERT THE TERMINAL HOLDER INTO A VICE.
2. LIGHTLY CLAMP TERMINAL HOLDER WITHOUT COMPRESSION.
3. INSERT TERMINALS.
4. TIGHTEN VICE TO LOCK TERMINALS INTO PLACE.
5. SOLDER WIRES TO TERMINALS.
6. LOOSEN VICE TO RELEASE TERMINALS.

**TopLine®**

TITLE			
Terminal Holder			
SCALE	SIZE	DWG NO	REV
2:1	A	109000	A
DO NOT SCALE			SHEET 1 of 1