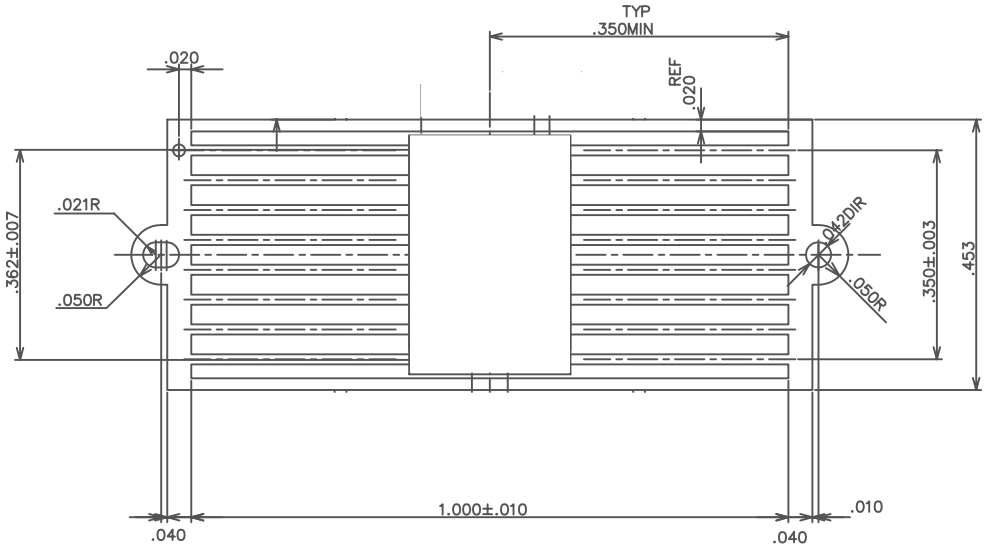
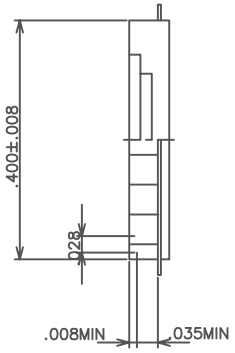
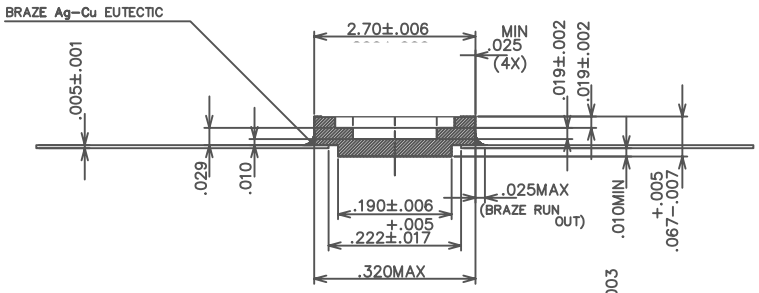
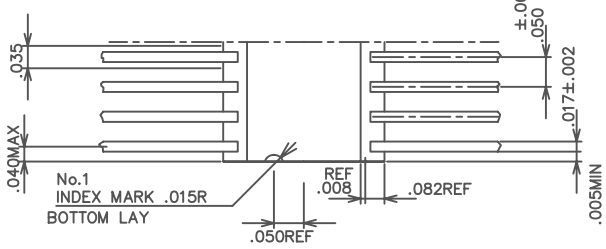

TYP
.350MIN
.020
REF
.020
.021R
.050R
.362±.007
.042DIR
.050R
.350±.003
.453
1.000±.010
.040
.040
.010


.400±.008
.028
.008MIN
.035MIN


BRAZE Ag-Cu EUTECTIC
2.70±.006
MIN
.025
(4X)
.019±.002
.019±.002
.005±.001
.029
.010
.190±.006
+.005
.222±.017
.025MAX
(BRAZE RUN OUT)
.010MIN
+.005
.067-.007
.320MAX


±.003
.050
.035
.017±.002
.040MAX
No.1
INDEX MARK .015R
BOTTOM LAY
REF
.008
.082REF
.005MIN
.050REF